Application Serial No.: 09/910,914 Docket No.: M4065.0461/P461 Amendment dated June 7, 2004 Reply to Office Action dated March 5, 2004

AMENDMENTS TO THE CLAIMS

1. (Currently amended) A method of forming a copper damascene structure, said method comprising the steps of:

providing a metal layer within a semiconductor substrate;

forming a low-dielectric constant layer over and in contact with said metal layer;

directly patterning [[a]] <u>said</u> low-dielectric constant layer to form at least one opening through said low-dielectric constant layer, <u>said</u> opening extending to at least a <u>portion of said metal layer</u>;

forming a tungsten nitride layer by atomic-layer deposition using sequential surface reactions, said tungsten nitride layer being in contact with said at least one opening;

removing horizontal portions of said tungsten nitride layer formed above a surface of said low-dielectric constant layer by chemical mechanical polishing; and

subsequently providing a copper layer in said at least one opening and in contact with said tungsten nitride layer, wherein said copper layer is selectively deposited by low-temperature metal-organic chemical vapor deposition.

2. (Previously presented) The method of claim 1, wherein said low-dielectric constant layer includes a material selected from the group consisting of methylsilsequiazane, polyimide, spin-on-polymers, flare, polyarylethers, parylene, polytetrafluoroethylene, benzocyclobutene, fluorinated silicon oxide, and hydrogen silsesquioxane.

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3. (Original) The method of claim 1, wherein said low-dielectric constant layer comprises methylsilsequiazane.

- 4. (Currently amended) The method of claim 3, wherein said step of forming said at least one opening further comprises patterning said low-dielectric constant layer methylsilsequiazane layer with a mask.
- 5. (Original) The method of claim 4, wherein said step of patterning said low-dielectric constant layer further comprises exposing said low-dielectric constant layer to an electron beam or ultra violet light.
- 6. (Original) The method of claim 5, wherein said step of forming said at least one opening further comprises etching said low-dielectric constant layer with a tetra-methyl-ammonium hydroxide solution.
- 7. (Original) The method of claim 3, wherein said low-dielectric constant layer is formed by spin coating to a thickness of about 2,000 to 50,000 Angstroms.
- 8. (Original) The method of claim 7, wherein said low-dielectric constant layer is formed by spin coating to a thickness of about 5,000 to 20,000 Angstroms.
- 9. (Original) The method of claim 1, wherein said tungsten nitride layer is formed at a temperature of about 550-800K.

10. (Canceled)

- 11. (Previously presented) The method of claim 1, wherein said copper layer is selectively deposited at a temperature of about 300°C to about 400°C.
- 12. (Original) The method of claim 11, wherein said copper layer is selectively deposited in an atmosphere of pure hydrogen from the β -diketonate precursor bis(6,6,7,8,8,8-heptafluoro-2,2-dimetyl 1-3,5-octanedino) copper (II).

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13. (Original) The method of claim 11, wherein said copper layer is selectively deposited in an atmosphere of pure argon from the β-diketonate precursor bis(6,6,7,8,8,8-heptafluoro-2,2-dimetyl 1-3,5-octanedino) copper (II).

14. (Currently amended) A method of forming a copper damascene structure, said method comprising the steps of:

directly patterning a low-dielectric constant layer with a mask to form at least one opening through said low-dielectric constant layer;

forming a tungsten nitride layer by atomic-layer deposition using sequential surface reactions, said tungsten nitride layer being in contact with said at least one opening, said tungsten nitride layer being formed above and in contact with a top surface of said low-dielectric constant layer;

removing horizontal portions of said tungsten nitride layer formed above and in contact with said top [[a]] surface of said low-dielectric constant layer by chemical mechanical polishing; and

subsequently providing a copper layer in said at least one opening, wherein said copper layer is formed by contact displacement copper deposition at room temperature.

15. (Canceled)

16. (Original) The method of claim 1 further comprising the act of chemical mechanical polishing said copper layer.

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17. (Currently amended) A method of forming a copper damascene structure, said method comprising the steps of:

forming a material layer of methylsilsequiazane over a substrate;

forming at least one opening through said methylsilsequiazane layer by etching said methylsilsequiazane layer with a tetra-methyl-ammonium hydroxide solution;

forming a tungsten nitride layer by atomic-layer deposition using sequential surface reactions, said tungsten nitride layer being in contact with said at least one opening;

removing horizontal portions of said tungsten nitride layer formed above and in contact with a top [[a]] surface of said methylsilsequiazane layer; and

subsequently providing a copper layer in said at least one opening.

- 18. (Original) The method of claim 17, wherein said step of forming said at least one opening further comprises directly patterning said methylsilsequiazane layer with a mask to form said at least one opening.
- 19. (Original) The method of claim 18, wherein said step of directly patterning said methylsilsequiazane layer further comprises exposing said methylsilsequiazane layer to an electron beam or ultra violet light.
 - 20. (Canceled)
- 21. (Original) The method of claim 17, wherein said methylsilsequiazane layer is formed by spin coating to a thickness of about 2,000 to 50,000 Angstroms.

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22. (Original) The method of claim 21, wherein said methylsilsequiazane layer is formed by spin coating to a thickness of about 5,000 to 20,000 Angstroms.

- 23. (Original) The method of claim 17, wherein said tungsten nitride layer is formed at a temperature of about 550-800K.
- 24. (Original) The method of claim 17, wherein said copper layer is selectively deposited by chemical vapor deposition.
- 25. (Original) The method of claim 24, wherein said copper layer is selectively deposited at a temperature of about 300°C to about 400°C.
- 26. (Original) The method of claim 25, wherein said copper layer is selectively deposited in an atmosphere of pure hydrogen from the β -diketonate precursor bis(6,6,7,8,8,8-heptafluoro-2,2-dimetyl 1-3,5-octanedino) copper (II).
- 27. (Original) The method of claim 25, wherein said copper layer is selectively deposited in an atmosphere of pure argon from the β -diketonate precursor bis(6,6,7,8,8,8-heptafluoro-2,2-dimetyl 1-3,5-octanedino) copper (II).
- 28. (Original) The method of claim 17, wherein said copper layer is formed by electroless deposition.
- 29. (Original) The method of claim 17 further comprising the act of chemical mechanical polishing said tungsten nitride layer.
- 30. (Original) The method of claim 17 further comprising the act of chemical mechanical polishing said copper layer.

Claims 31-45. (Canceled)